



TIPS FOR THE CORRECT USE OF JBS CUTTING WHEELS

- Make sure the item to be cut is securely held down on both sides if possible.
- Ensure the tool that the wheel is fitting to has proper drive flanges. Minimum is 1/3 of wheel diameter. Please note correct and incorrect fitting below.
- Ensure that the tool that the wheel is fitting to has a guard.
- Always start the cut gently. Do not bump the wheel to start.
- Feed the wheel through the item as fast as possible without slowing the wheel in the cut.
- Cutting operation generates a great deal of localised heat which will cause rapid expansion of the item. Wheels operated below efficient speed of feed will generate excessive heat.
- Rapid wheel wear and fraying are the results of slower feeds.

